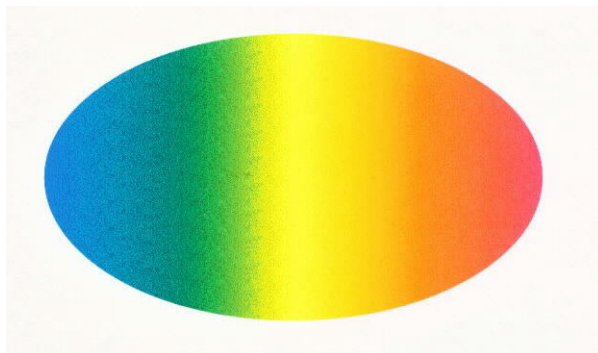


Bead Brite Research

Technical Bulletin And Starting Formulations

Creating Custom Effect Finishes With Bead Brite Additives In Gel Coat



Gel Coat White

Mid Coat	4% CB100 (1-100um Mirrors
Clear Coat	2% Sherwin Williams White Mica
Final	White Solid Base

Mid Coat	6% CB100 (1-100um Mirrors
Clear Coat	1% CB100 (1-100um Mirrors 2% Sherwin Williams White Mica
Final	White Solid Base

Mid Coat	3% CB100 (1-100um Mirrors
Clear Coat	2% CB100 (1-100um Mirrors) 2% Sherwin Williams White Mica
Final	White Solid Base

NOTE: All Glass/Mica Adds
% by Total Weight

Example: ////////// ---Clear Coat
 +++++++ ---Mid Coat (Clear Enhanced)
 IIIIIIIIII ---Final Color Coat

Gel Coat White Solid

Base Add

3%}
6%} CG13 (1-13um) Clear Glass
9%}

Gel Coat Silver

Base	12% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

Base	12% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

Base	16% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

Base	19% CB100 (1-100um) Mirrors
	30% (+) Aluminum Flakes

NOTE: All Glass/Mica Adds
% by Total Weight

Bass Boats

Using – large Flakes called Mylar Metallic
Approx - \$100.00 per Pound

With Mirrors

Use – 50% less Mylar
Add
50% CB100 (1-100um) Mirrors

50% Mylar Metallic / 50% Mirrors